



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3984

Job Sheet 175796



Part No: D3984

Job Qty: 200 ea

Part Name: Rubber Extrusion, Crosstube (\$ Per Foot)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Due Date: 4/30/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV A IPP rev A 09.11.12 new issue EC verified :DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	200 pcs		4/30/18	0.00	0.00	Purchasing		AT 18/05/18
110	Packaging	200 pcs		4/30/18	0.00	0.00	Packaging2		AT 18/05/18
120	QC	200 pcs		4/30/18	0.00	0.00	QC6		38
130	Packaging	200 pcs		4/30/18	0.00	0.00	Packaging3-2	574L3	MAY 25 2018
140	QC21-SA	200 Ea		4/30/18	0.00	0.00	QC21		21 MAY 28 2018

Part Op 110 - Receive & Inspect for Damage & Mat'l Certs
Descriptions: 120 - QC6- All purchased or subcontracted products
130 - Identify as per dwg & Stock Location:
140 - QC21- Final Inspection - Work Order Release

P10: 39576

CL

ADD 1 1 2018 200

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
110750006	Rubber Extrusion - order min 200'	200 ft (1 ea)	100-Purchasing	5072572

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	110750006	200	0	0

Part Specifications

Specifications could not be found.

Plex 4/10/18 3:19 PM dart.lavoie.chantal



Container No: S072573



Part: D3984

Job No: 175796

Serial No/Batch: S072573

Revision:

Inspector:

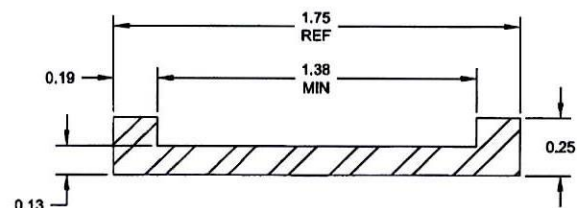
Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/18/18



SPECIFICATION CONTROL DRAWING

3508



D3984-XXX

PART NUMBERING: D3984-035

BASIC PART ——— LENGTH IN TENTHS OF AN INCH

EXAMPLE: D3984-035 = PART 3.5 INCHES LONG
EXAMPLE: D3984-100 = PART 10.0 INCHES LONG

NOTES:

- 1) MATERIAL: NEOPRENE BLACK 50 DUROMETER
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) PREFERRED SUPPLIER: ACCURATE RUBBER (ACR GROUP), RICHMOND, B.C., CANADA.
PART NUMBER 110750006

RELEASED
2009-11-11
MP

A NEW ISSUE		AJS	09.11.06
REV.	DESCRIPTION		BY DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3984	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		RUBBER EXTRUSION, X-TUBE	NTS
DATE	09.11.06	COPYRIGHT © 2006 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

11/2018

PURCHASE ORDER



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO039576

Supplier: ACR001-VC
ACR Fuller Group Inc
12771 - No. 5 Road
Richmond
BC
V7A 4E9 Canada
Phone: 604 274 9955
Fax: 604 274 1013

PO No: PO039576

PO Date: 4/11/18

Due Date: 4/26/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

E-MAILED
APR 11 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms: Collect

Special Comments:

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	110750006		Rubber Extrusion - AS PER DWG D3984 REV. A WO 175796	Firmed	4/26/18	200 ft	0 ft	200 ft	\$5.50/ft	\$1,100.00
										Grand Total: \$1,100.00

DAS
38
9-89

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 4/11/18 12:46 PM dart.lavoie.chantal



12771 No. 5 Road
Richmond, B.C. V7A 4E9
Canada
Telephone : (604) 274-9955
Fax : (604) 274-1013

CERTIFICATE OF COMPLIANCE

Date : May 16/2018

Customer : Dart Aerospace
Customer P.O.# : 039576
Customer Ref.# / Stock # : D3984 Serial # : n/a
ACR W.O. # : 16369201 Item # : 110750006
Item Description: Rubber Extrusion Die# 1234
ACR Compound : A106
Date Shipped: May 16/2018

DAS
38
9-88

This Certifies that to the best of our knowledge the material delivered under this contract is in accordance with the terms of the contract, and with ACR Fuller quality standards.

Rob Katan

(ACR FULLER REPRESENTATIVE)